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CLAIMS

- 1. A polymerization process comprising
 - a. combining at least one chain transfer agent of formula I,

$$R^1$$
 S CN R^2

at least one monomer susceptible to free radical polymerization, and a free radical initiator, and;

b. generating free radicals;

wherein

R¹ is selected from alkyl, substituted alkyl, heteroaryl, substituted heteroaryl, alkylaryl, substituted alkylaryl, aryl, substituted aryl, alkoxy, aryloxy, thioalkyl, thioaryl, substituted thioalkyl, substituted thioaryl, secondary amino and tertiary amino;

R² is selected from alkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, and COOR³ and

R³ is alkyl.

whereby a polymer, comprising repeating units derived from said at least one monomer, is formed.

- 2. A polymerization process according to claim 1 wherein R¹ is selected from aryl, substituted aryl, alkoxy, secondary amino and tertiary amino.
- 3. A polymerization process according to claim 1, wherein R^1 is aryl.
- 4. A polymerization process according to claim 1, wherein R¹ is substituted aryl.
- 5. A polymerization process according to claim 1, wherein R¹ is alkoxy.
- 6. A polymerization process according to claim 1, wherein R¹ is secondary or tertiary amino.
- 7. A polymerization process according to claim 1, wherein \mathbb{R}^2 is aryl.
- 8. A polymerization process according to claim 1, wherein R² is phenyl.

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9. A polymerization process according to claim 1, selected from the group consisting of

10. A polymerization process according to claim 1, wherein said at least one monomer is selected from the group consisting of vinyl monomers, acrylic and methacrylic acid, acrylate and methacrylate esters, styrene, fumarates, maleic anhydride, maleimides, and mixtures thereof.

11. A compound of formula Π

$$\mathbb{R}^{11}$$
 \mathbb{S} \mathbb{R}^{11} \mathbb{R}^{11}

wherein

R¹¹ is selected from alkyl, substituted alkyl, heteroaryl, substituted heteroaryl, alkylaryl, substituted alkylaryl, aryl, substituted aryl, aryloxy, thioalkyl, thioaryl, substituted thioalkyl, and substituted thioaryl; and

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 ${\ensuremath{R}}^2$ is selected from alkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, and ${\ensuremath{COOR}}^3$ and

R³ is alkyl.

- 12. A compound according to claim 11, wherein R¹ is selected from aryl and substituted aryl.
- 13. A compound according to claim 11, wherein R¹ is aryl.
- 14. A compound according to claim 11, wherein R¹ is substituted aryl.
- 15. A compound according to claim 11, wherein R¹ is phenyl
- 16. A compound according to claim 11, wherein R² is aryl.
- 17. A compound according to claim 11, wherein R² is phenyl.
- 18. A compound according to claim 11, selected from the group consisting of